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D350-561-045
Job Sheet 195442



Part No: D350-561-045

Job Qty: 2 pcs

Part Name: Dual Mirror Accessory



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/22/19

Job Tracking No:

Due Date: 6/24/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG REV E IPP D 05.09.15 Step 3 pick list revised per D350-561 Rev. C KJ/JLM IPP Rev:E add pick kit DD 10.04.19 verified by:EC IPP Rev:F 10.09.14 per IIN revD DD verf:EC IPP REV:G 12.05.30 PER ECN 12-596 DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Packaging 1 - Pick Kit	2 pcs	6/24/19		0.00	0.00	Packaging 1 - 1		JUN 13 2019
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		
							Packaging 1 - 32		
							Packaging 1 - 33		
							Packaging 1 - 34		
							Packaging 1 - 35		
							Packaging 1 - 36		
110	QC 4	2 pcs	6/24/19		0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		



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Container No: S190148



Part: D350-561-045

Job No: 195442

Serial No/Batch: S190148

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH91-20 Issue 3 Date: 4/18/19 FAA STC SH856N

DAS
75
9-89

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				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
120	Packaging 3-1 - Stock - B4B 2 pcs	6/24/19	0.00 0.00	Packaging 3 - 1 - B4B	DAS
				Packaging 3 - 2 - B4B	75
				Packaging 3 - 3 - B4B	9-89
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
125	DC - 1 - B4B 2 pcs	6/24/19	0.00 0.00	DC - 1 - B4B	DAS JUN 17 2019
				DC - 2 - B4B	21
130	QC 21 - FG 2 pcs	6/24/19	0.00 0.00	QC 21 - FG - 21	DAS JUN 17 2019
				QC 21 - FG - 70	21
				QC 21 - SA - 53	9-89

Part Op 105 - Pick Kit

Descriptions: 110 - QC4- 100% Inspect kits for completeness

120 - Identify and pack for shipping as per PPP D350-561-045 LOCATION:

125 - Document Control - Photocopy bluefile and create labels per PPP D350-561-045 CHG003

130 - QC21- Final Inspection - Work Order Release

FG 011

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-5A	Bolt	4 Ea (2 ea)	105-Packaging 1 - Pick Kit	5149158
D2011-101	Mirror 6"	2 pcs (1 ea)	105-Packaging 1 - Pick Kit	5142085
D2012-113	Clamp	4 pcs (2 ea)	105-Packaging 1 - Pick Kit	5081677
D3635-3	Gasket	4 pcs (2 ea)	105-Packaging 1 - Pick Kit	5189963X1 50 8613 8X3
MS21042L3	Nut	4 Ea (2 ea)	105-Packaging 1 - Pick Kit	5166712
NAS1149D0363J	Washer	8 Ea (4 ea)	105-Packaging 1 - Pick Kit	5162884
NAS1149D0463J	Washer	4 Ea (2 ea)	105-Packaging 1 - Pick Kit	5158585

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
105-Packaging 1 - Pick Kit	AN3-5A	4	224	0
	D2011-101	2	16	0
	D2012-113	4	26	0
	D3635-3	4	7	0
	MS21042L3	4	2,400	0
	NAS1149D0363J	8	1,582	0
	NAS1149D0463J	4	3,551	0

Part Specifications
Specifications could not be found.

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5. PARTS LIST

Qty -041	Qty -043	Qty -045	Qty -141	Qty -143	Qty -241	Qty -243	Part Number	Description
X	1						D350-561-041	SINGLE MIRROR INSTALLATION, RH
	X						D350-561-043	DUAL MIRROR INSTALLATION, RH
	1	X		1		1	D350-561-045	MIRROR KIT
			X	1			D350-561-141	SINGLE MIRROR INSTALLATION, RH
				X			D350-561-143	DUAL MIRROR INSTALLATION, RH
					X	1	D350-561-241	SINGLE MIRROR INSTALLATION, LH
						X	D350-561-243	DUAL MIRROR INSTALLATION, LH
1		1	1		1		D2011-101	Mirror
1							D2012-101	Arm
1							D2012-103	Arm
1			1				D2012-105	Arm
					1		D2012-106	Arm
2			1		1		D2012-107	Clevis
1							D2012-109	Bracket
1			1		1		D2012-111	Bracket
4		2					D2012-113	Clamp
1			1		1		D2012-115	Bracket
4			2		2		D2022-101	Spacer
4							D2856-100-325	Abrasion Strip
1*		1*	1*		1*		D3014-1	Locknut
			1		1		D3629-1	Bracket
			1		1		D3635-1	Gasket
		2					D3635-3	Gasket
			1				D3646-1	Arm
					1		D3646-2	Arm
			1				D3646-3	Arm
					1		D3646-4	Arm
			2		2		D4070-041	Clamp
2							AN3-4A	Bolt
2		2	6		6		AN3-5A	Bolt
1			1		1		AN3-6A	Bolt
2			1		1		AN4-10A	Bolt
3			3		3		AN4-5A	Bolt
14		4	8		8		AN960JD10	Washer
9		2	8		8		AN960JD416	Washer
1*		1*	1*		1*		AN960JD416L	Washer
5		2	4		4		MS21042L3	Nut (or MS21042-3)
5			4		4		MS21042L4	Nut (or MS21042-4)

*INCLUDED AS PART OF D2011-101 MIRROR

Change Record

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Part Number: D350-561-045

Description: DUAL MIRROR ACCESSORY[illegible]